

Synchronization Quality of IEEE 802.1AS in Large-Scale Industrial Automation Networks

Marina Gutiérrez, Wilfried Steiner
TTTech Computertechnik AG
Vienna, Austria

Radu Dobrin, Sasikumar Punnekkat
Mälardalen University
Västerås, Sweden



IEEE Real-Time and Embedded Technology
and Applications Symposium (RTAS)
Pittsburgh, 19 April 2017

What is IEEE 802.1AS?

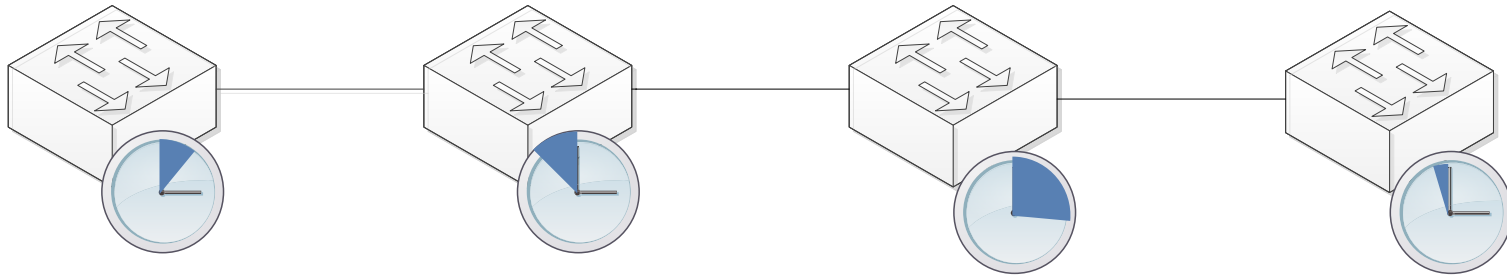
... it is a clock synchronization protocol

IEEE 802.1 Time Sensitive Networking (TSN)

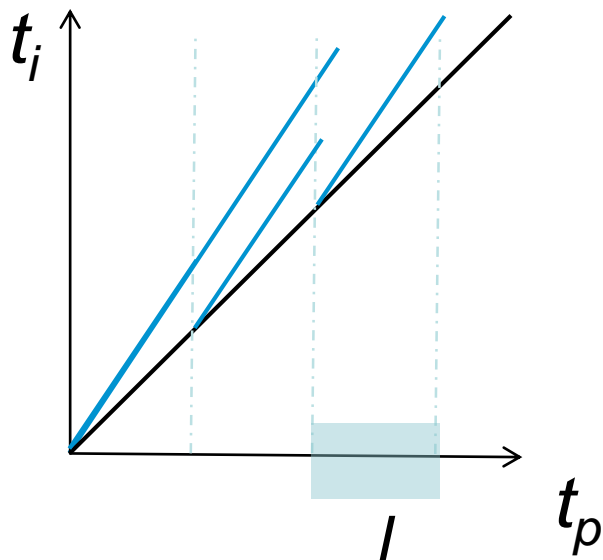
(previously IEEE 802.1 Audio Video Bridging (AVB))

- ✓ Adds real-time capabilities to switched Ethernet
 - Clock synchronization, scheduled traffic, redundancy
- ✓ To be used in Automotive or Industrial Automation
- ✓ Designed for up to 7-hops large networks

Clock Synchronization



Clocks drift!



- Drift rate (ρ)
$$t_i = t_p + \rho_i t_p = (1 + \rho_i) t_p$$
- Synchronization interval (l)
- Synchronization precision (p)
$$p = \max |t_p - t_i|$$

Clock Drift Model

Clock drift rate is caused by:

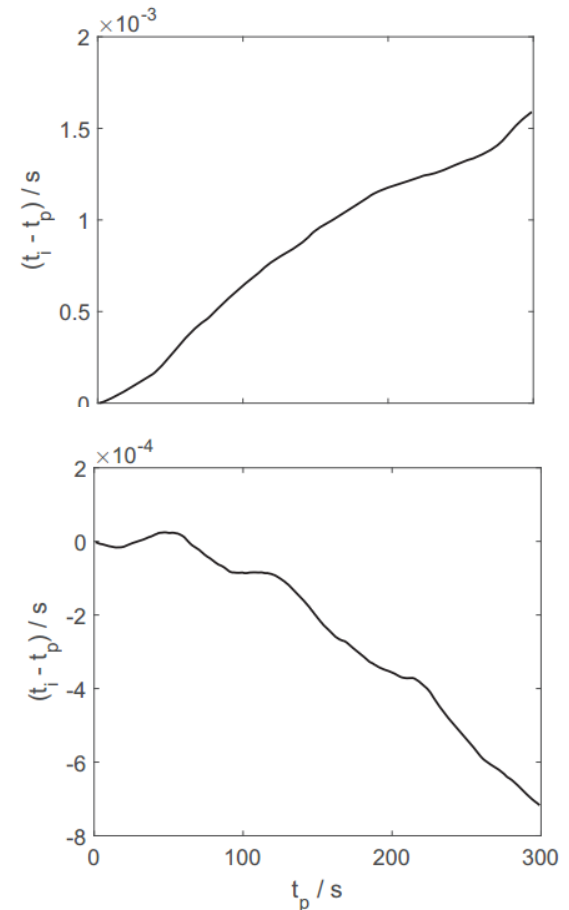
- the non-ideality of the physical oscillators
- environmental conditions

$$\rho(t) = \rho_0 + \rho'(t)$$

$$\rho_0 \in [-10, 10] \text{ ppm}$$

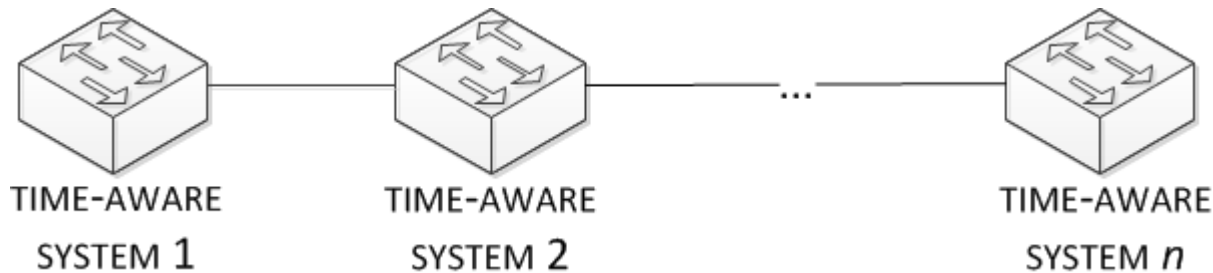
$$\rho'(0) = 0 \text{ and}$$

$$\frac{\Delta\rho'}{\Delta t} \in [0, 1] \text{ ppm/s}$$



IEEE 802.1AS – Performance Requirements

- ✓ Up to 7 hops \rightarrow precision $< 1 \mu\text{s}$



- ✓ What happens for $n = 100$?

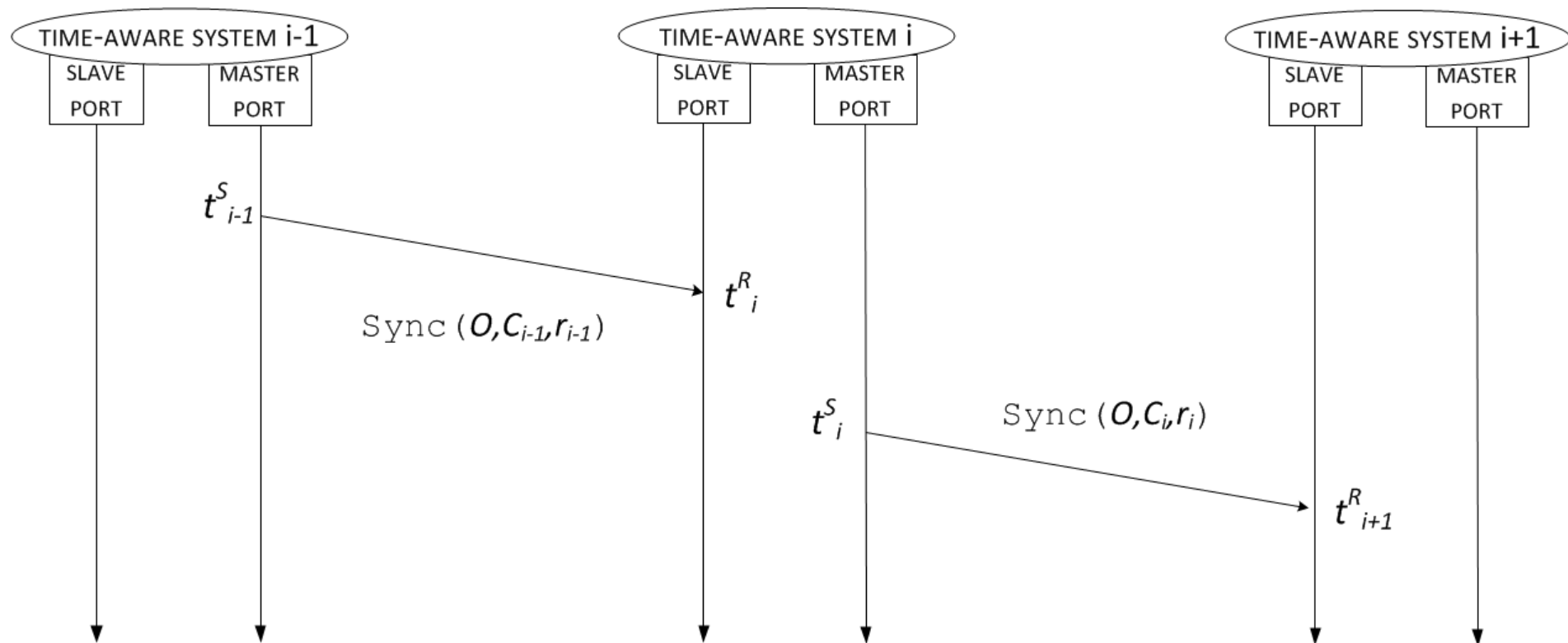
$$t_i = (1 + \rho_i)t_p$$

$$t_i - t_{GM} = (\rho_i - \rho_{GM})t_p$$

$$p_i = (\rho_i - \rho_{GM})I$$

does not depend on n !

IEEE 802.1AS – Time Sync Transportation



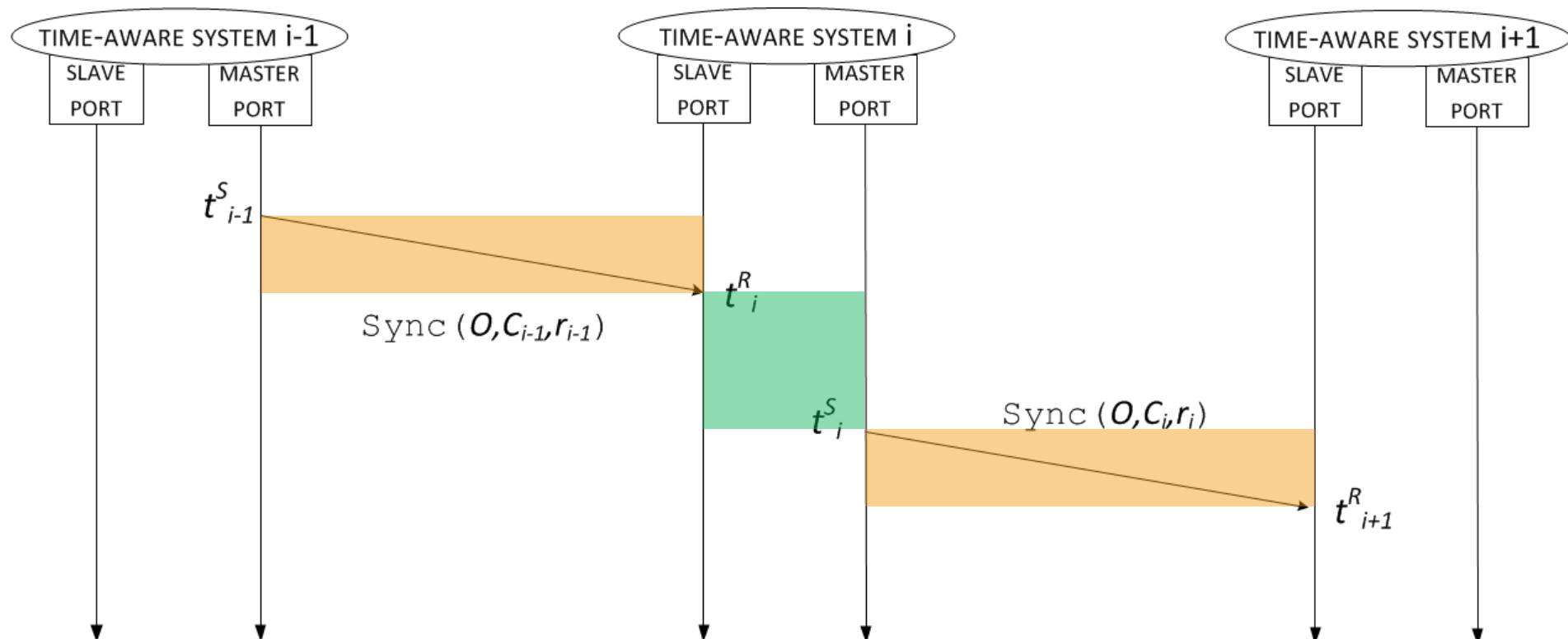
IEEE 802.1AS – Time Sync Parameters



- ✓ Origin Timestamp (O)
- ✓ Correction Field (C)
- ✓ Rate Ratio (r)

$$C_i = C_{i-1} + D_{i-1} + (t_i^S - t_i^R) r_i$$

$$r_i = r_{i-1} \times nr_i$$



IEEE 802.1AS – Neighbor Rate Ratio



nr_i : ratio between frequency of two consecutive clocks

$$t_{i-1} = \frac{(1 + \rho_{i-1})}{(1 + \rho_i)} t_i$$

$$nr_i = \frac{(1 + \rho_{i-1})}{(1 + \rho_i)}$$

- ✓ IEEE 802.1AS does not prescribe a method to measure it
- ✓ Measurement should be done within ± 0.1 ppm

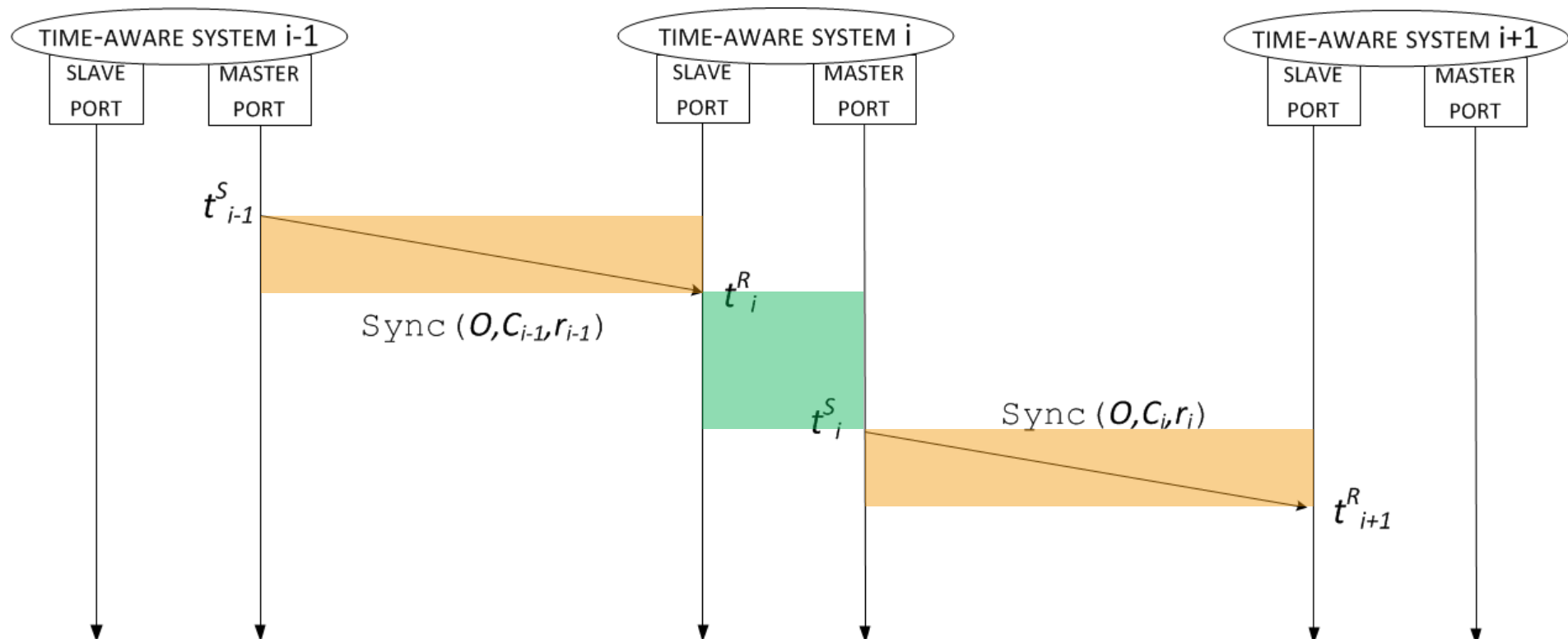
IEEE 802.1AS – Time Sync Parameters



- ✓ Origin Timestamp (O)
- ✓ Correction Field (C)
- ✓ Rate Ratio (r)

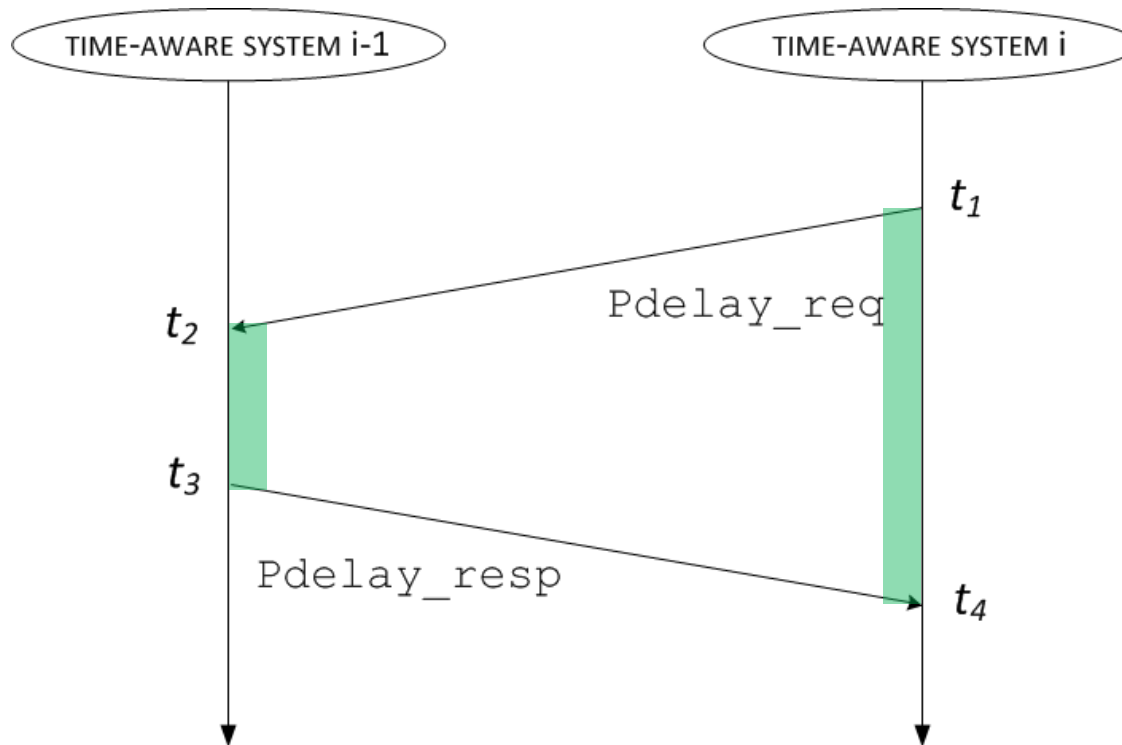
$$C_i = C_{i-1} + D_{i-1} + (t_i^S - t_i^R) r_i$$

$$r_i = r_{i-1} \times nr_i$$



IEEE 802.1AS –

Propagation Delay Measurements



$$D_i = \frac{1}{2} \left((t_4 - t_1) - nr_i \times (t_3 - t_2) \right)$$

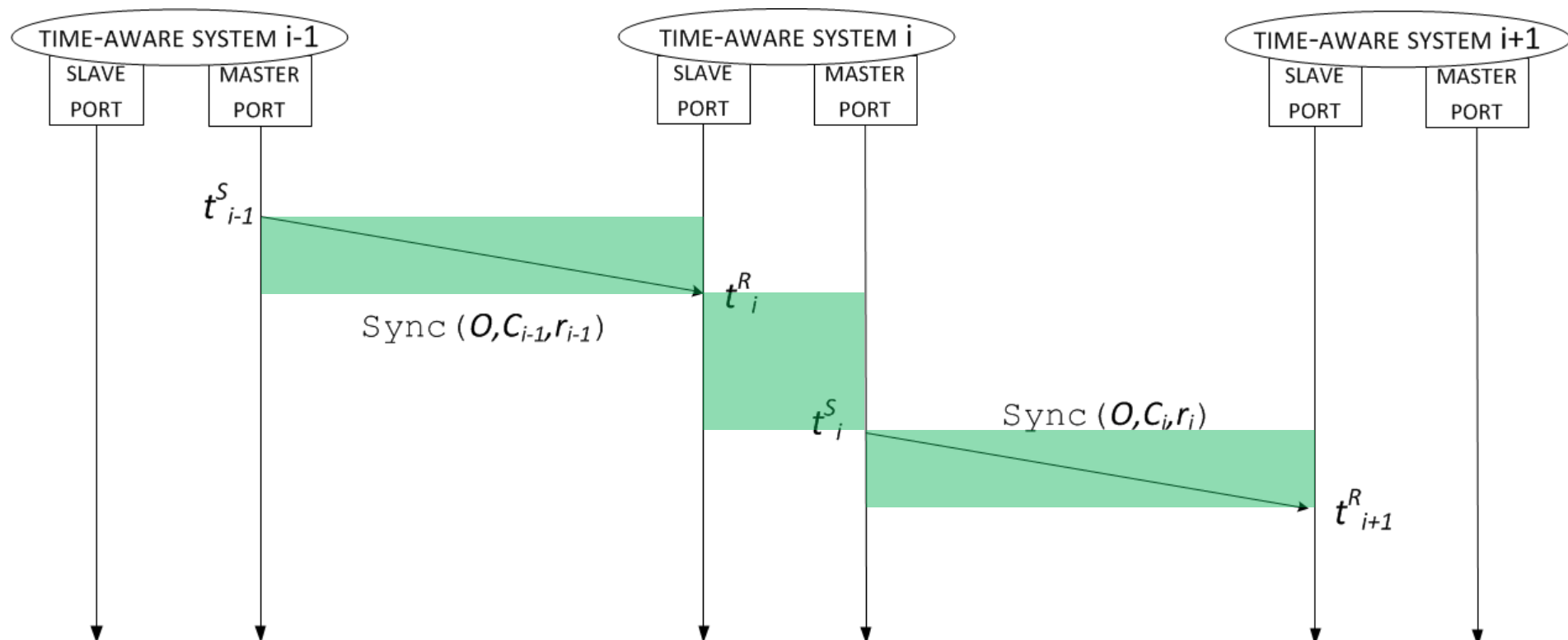
IEEE 802.1AS – Time Sync Parameters



- ✓ Origin Timestamp (O)
- ✓ Correction Field (C)
- ✓ Rate Ratio (r)

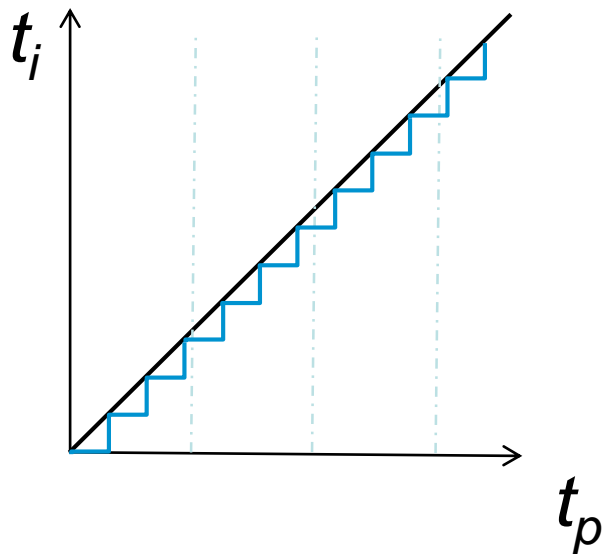
$$C_i = C_{i-1} + D_{i-1} + (t_i^S - t_i^R) r_i$$

$$r_i = r_{i-1} \times nr_i$$



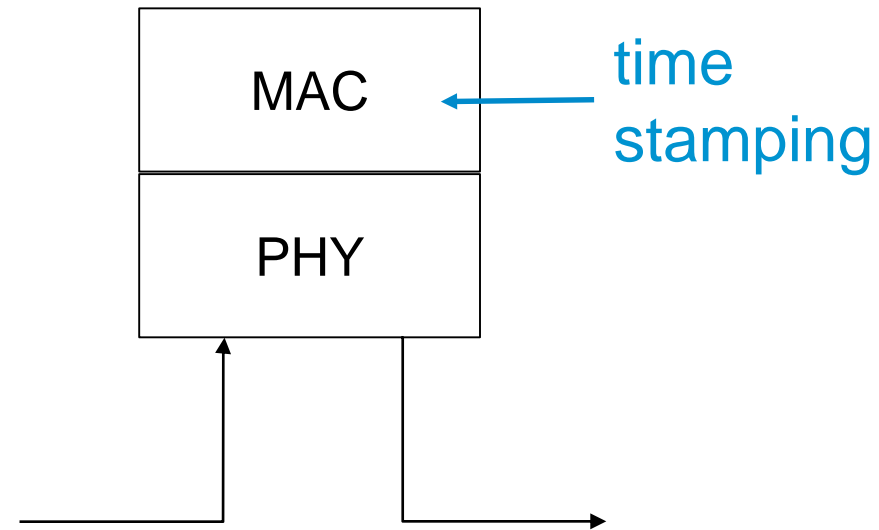
Two reality bites...

Clock Granularity



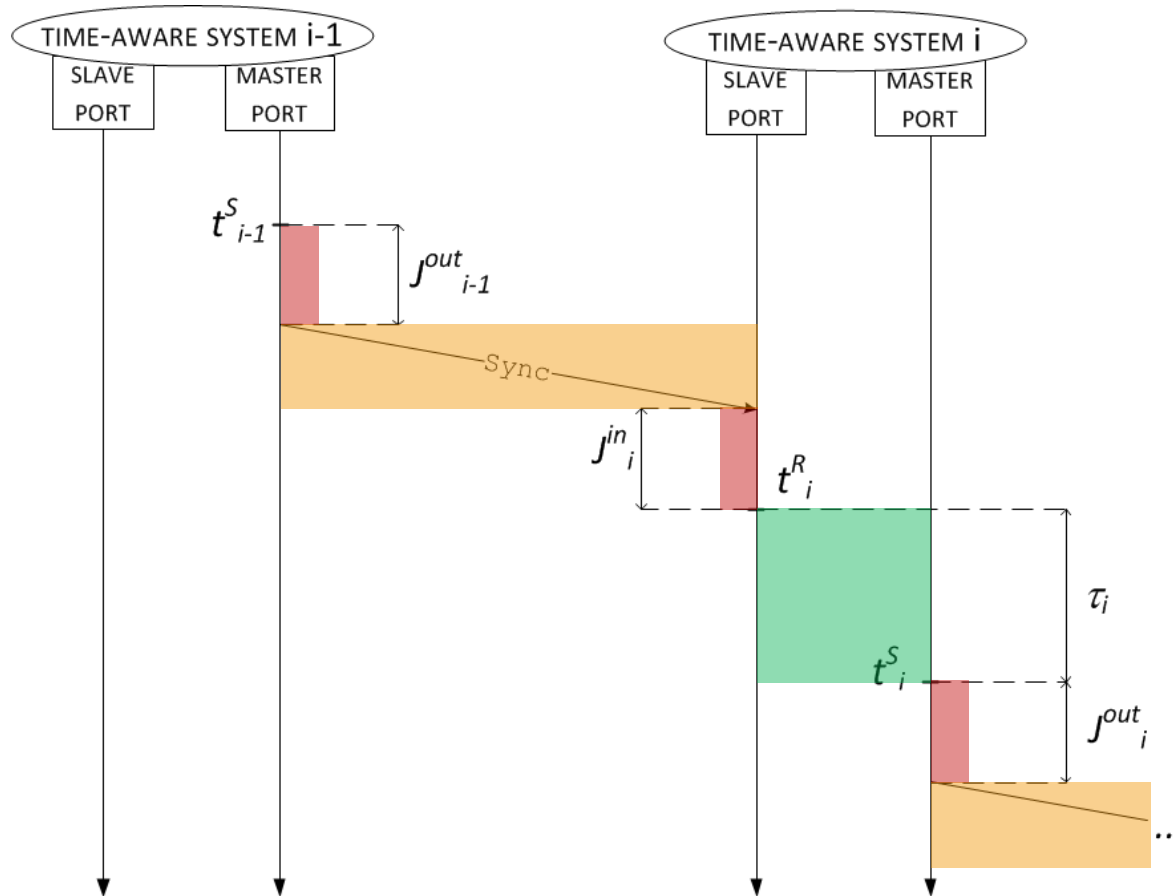
Clock Granularity = 8 ns

PHY Jitter



max PHY Jitter = 8 ns

IEEE 802.1AS – Realistic System Model



IEEE 802.1AS

Worst Case Analysis

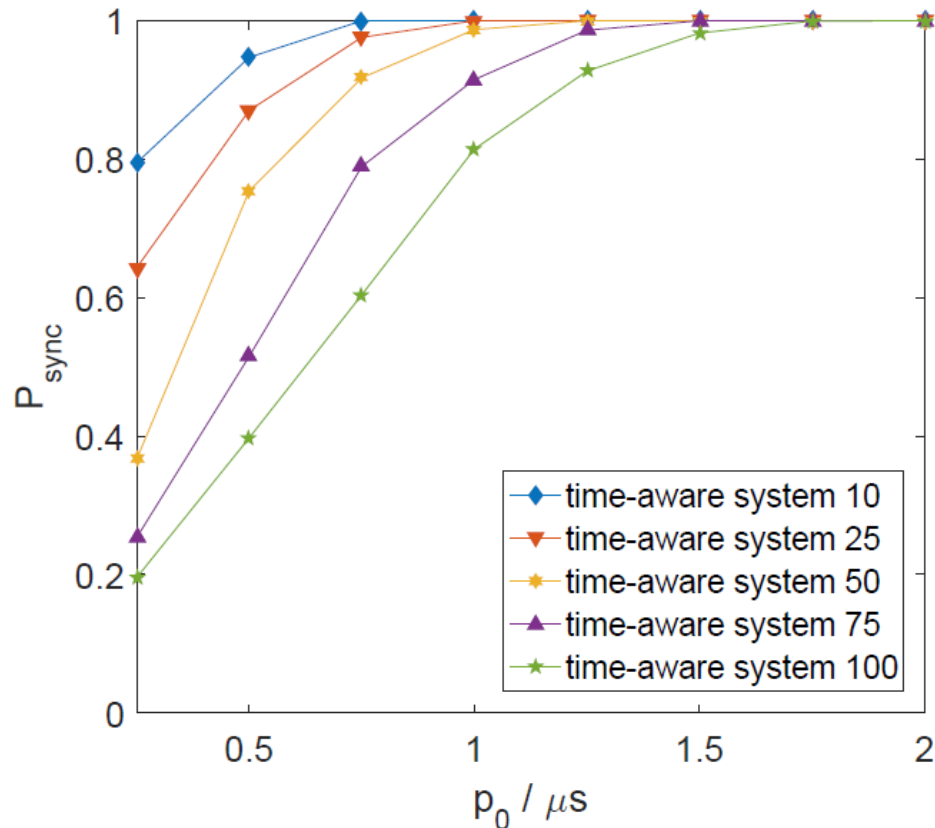
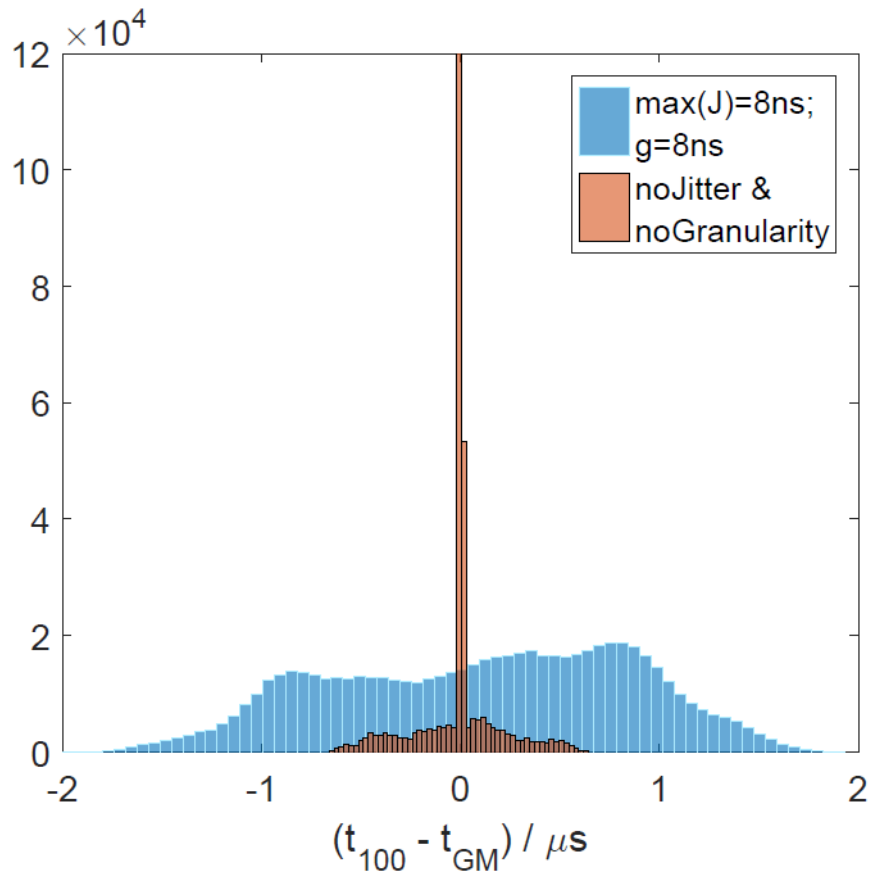


Assumptions:

- ✓ Same value for D , nr in each time-aware system
- ✓ Max error for the measurement of D and nr
- ✓ Max error in the timestamping
- ✓ Neighboring clocks are the fastest and slowest respectively

→ precision = $6.9 \mu\text{s}$

IEEE 802.1AS – OMNeT++ Simulations



Conclusions

- ✓ Precision of $1\ \mu\text{s}$ not achievable for large-scale networks (100 hops)
- ✓ Precision of $1\ \mu\text{s}$ achievable for medium networks (30 hops)
- ✓ Precision of $2\ \mu\text{s}$ achievable for large-scale networks

TTTech

Ensuring Reliable Networks

Vienna, Austria (Headquarters)

Phone +43 1 585 34 34-0
office@tttech.com

USA

Phone +1 978 933 7979
usa@tttech.com

Japan

Phone +81 52 485 5898
office@tttech.jp

China

Phone +86 21 5015 2925-0
china@tttech.com

www.tttech.com